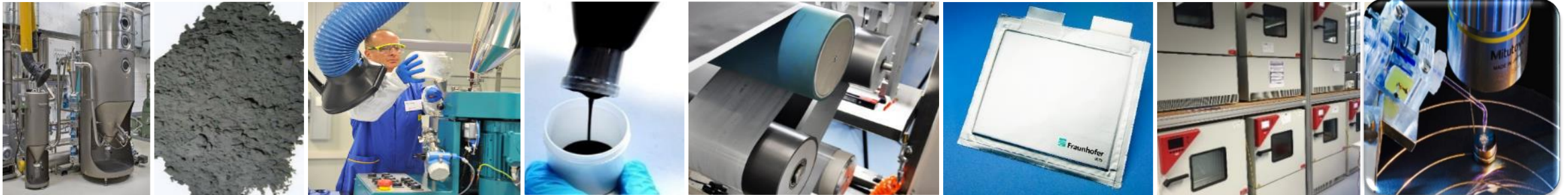


Fraunhofer IKTS (Institut für Keramische Technologien und Systeme)

Li-Ion battery **along the value chain**

Annual Budget: 77 Mio. €
Staff: 800



Synthesis

Active materials,
separator

Slurry preparation

Mixing

Electrode development

Casting, drying, calendering

Cell assembly

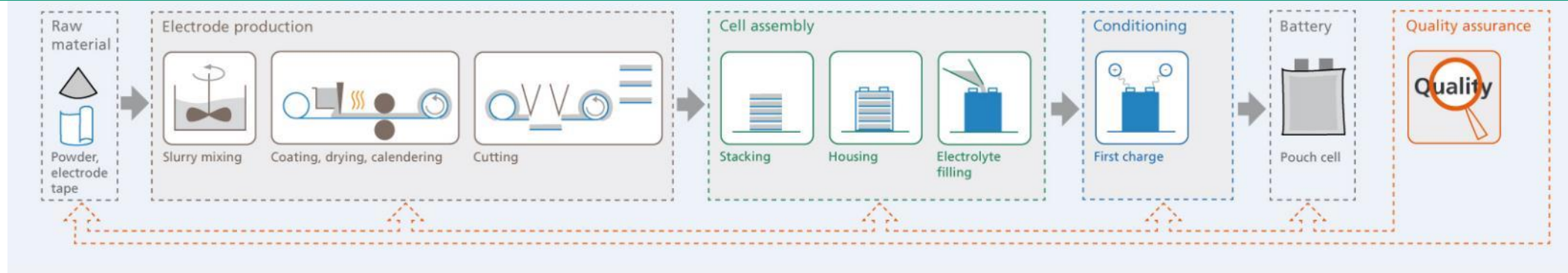
Cutting, stacking, electrolyte
filling, packaging

Testing

Formation, aging,
EoL test

Recycling

IKTS koordiniert den „green battery“ cluster im BMBF Dachkonzept Batterie (hierzu gehört auch die FFB)



New IKTS Battery Pilot Line in Arnstadt



Westansicht Verwaltungsgebäude mit zentralem Zugang und Behinderteneinstiegsplatz

area: 5.300 qm

BITC:
Battery Innovation
and Technology
Center

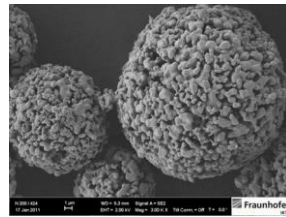
Freistaat
Thüringen



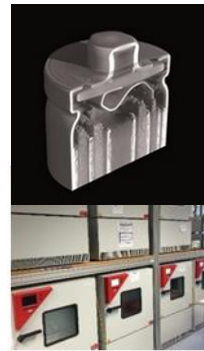
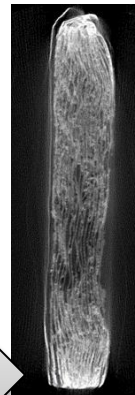
Ministerium
für Wirtschaft, Wissenschaft
und Digitale Gesellschaft



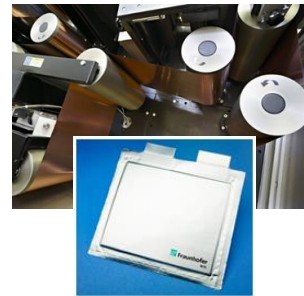
Batteries



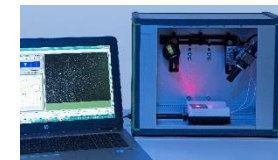
Analysis & Test



**Materials & Scale-up
Design & Production**



Internet of Things / Production / Data



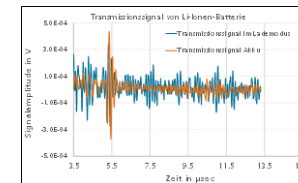
Advanced sensors



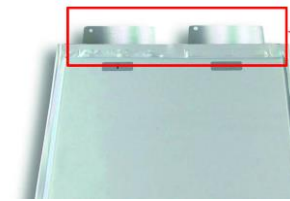
**Machinery and
tooling**



Data science and AI

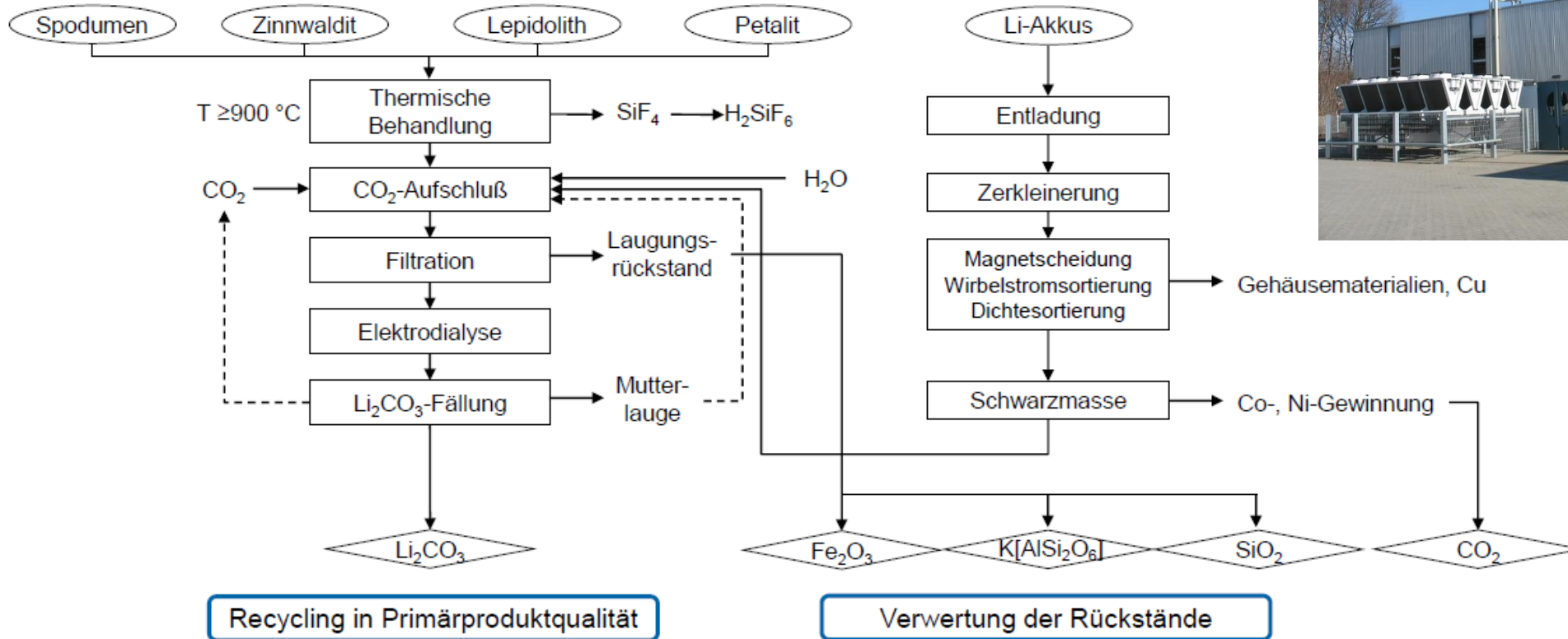


**Imaging
and NDT**



COOL-Prozeß

Digitalization of Recycling Processes



IKTS Battery Recycling Center @THM Freiberg



M. Bertau, G. Martin, C. Pätzold, DE 1020152217590; M. Bertau, G. Martin, DE102016204360.9; H.-G. Jäckel, U.A. Peuker, L. Wuschke, *Chem. Ing. Tech.* 2014, 86, 806-813; G. Martin, C. Pätzold, M. Bertau, *Int. J. Min. Process.* 2017, 160, 8-15; G. Martin, A. Schneider, W. Voigt, M. Bertau, *Min. Eng.* 2017, 110, 75-81.

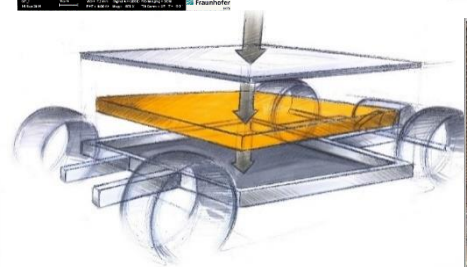
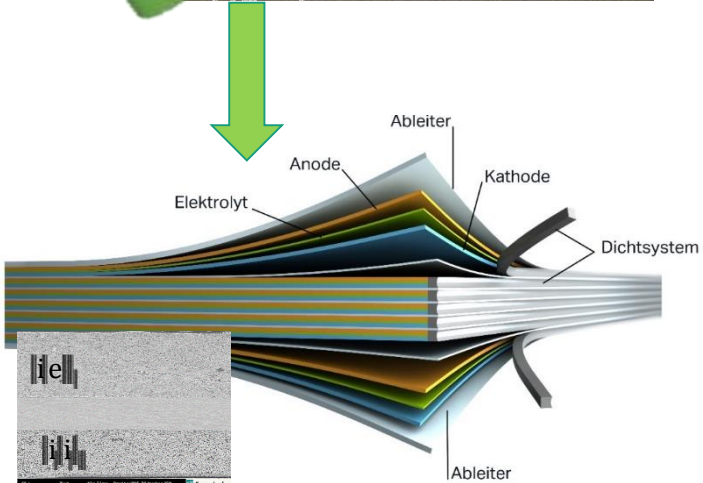
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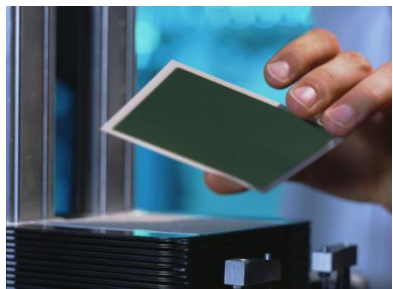
Bipolar Battery / Solide State Battery / Fuel Cell



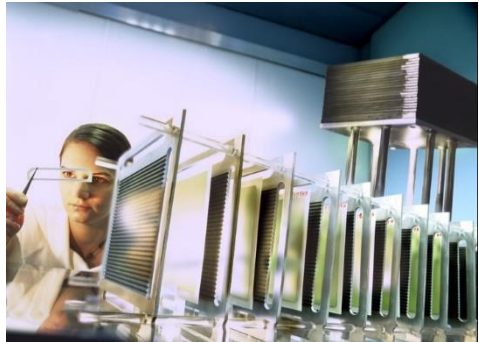
esla | odel |
a | km | eichweite

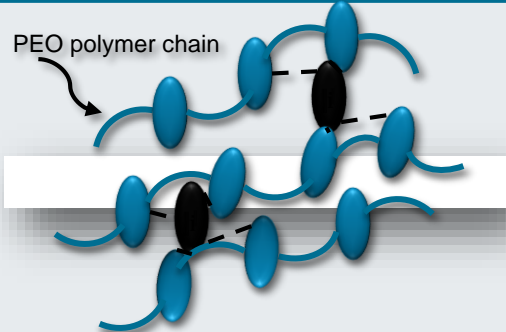
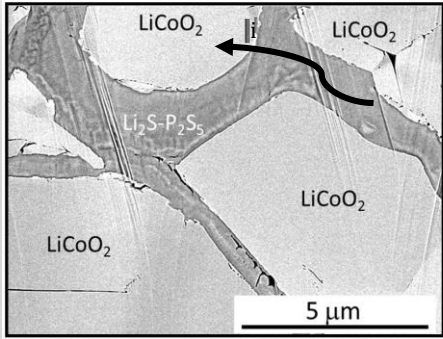
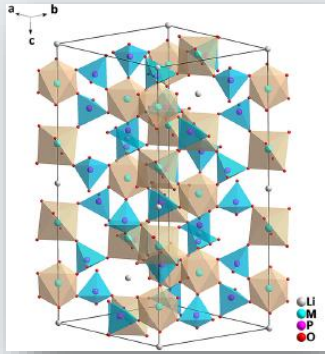


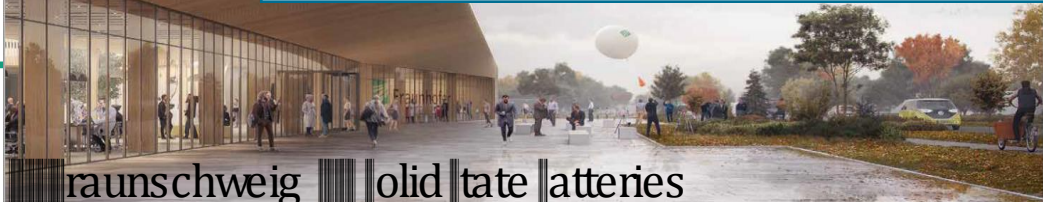
PEM-FC



SOFC



polymers	sulfides	oxides
		
<p>T. Niitani, et al., <i>Electrochemical and Solid-State Letters</i> 8 [8] A385-A388 (2005).</p>	<p>A. Sakuda, et al., <i>Scientific Reports</i> 3, 2261 (2013).</p>	<p>Y. Ren et al., <i>J. Am. Ceram. Soc.</i> 98 [12] 3603-3623 (2015).</p>
<ul style="list-style-type: none">+ Good processability and flexibility- low ionic conductivity (10^{-5}-10^{-4} S/cm)- low mechanical stability	<ul style="list-style-type: none">+ high ionic conductivity (10^{-3}-10^{-2} S/cm at RT)- high hygroscopicity- low mechanical stability	<ul style="list-style-type: none">+ good ionic conductivity ($< 10^{-3}$ S/cm at RT)+ stable against air and high temperatures



Stationary Storage based on low cost, environmentally friendly, safe, and easily accessible materials.

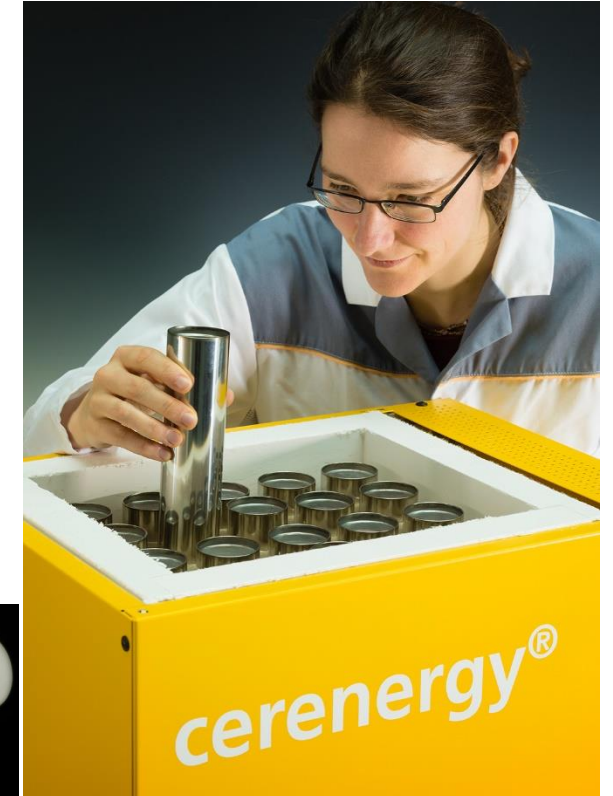
Stationary storage market is bigger than mobil storage !



- cerenergy® – Na/NiCl₂ battery system for stationary energy storage
 - Basis: inexpensive local raw materials
material cost < 30 \$ kWh
 - Extremely safe, as no spontaneous combustion can occur
 - Low system costs (no T control / simpel BMS)

■ Application:

- Ideal for stationary storage in combination with renewable energies (solar and wind energy)



cerenergy® – Na/NiCl₂ battery system for stationary energy storage.